



Standard "QD" Bushings

Standard Keyway and Key Dimension		
Bores	Keyway	Key
$\frac{7}{16}$	$\frac{3}{16} \times \frac{3}{32}$	$\frac{7}{16} \times \frac{3}{16}$
$\frac{15}{16} - 1\frac{1}{4}$	$\frac{1}{4} \times \frac{1}{8}$	$\frac{1}{4} \times \frac{1}{4}$
$1\frac{7}{16} - 1\frac{3}{4}$	$\frac{5}{16} \times \frac{3}{32}$	$\frac{7}{16} \times \frac{3}{16}$
$1\frac{7}{16} - 1\frac{7}{8}$	$\frac{3}{16} \times \frac{3}{16}$	$\frac{7}{8} \times \frac{3}{8}$
$1\frac{7}{16} - 2\frac{1}{4}$	$\frac{1}{2} \times \frac{1}{4}$	$\frac{1}{2} \times \frac{1}{2}$
$2\frac{7}{16} - 2\frac{3}{4}$	$\frac{5}{8} \times \frac{3}{16}$	$\frac{7}{8} \times \frac{3}{8}$
$2\frac{7}{16} - 3\frac{1}{4}$	$\frac{3}{4} \times \frac{1}{8}$	$\frac{7}{8} \times \frac{1}{4}$
$3\frac{7}{16} - 3\frac{3}{4}$	$\frac{7}{8} \times \frac{1}{16}$	$\frac{7}{8} \times \frac{1}{8}$
$3\frac{7}{16} - 4\frac{1}{2}$	$1 \times \frac{1}{2}$	1×1
$4\frac{7}{16} - 5\frac{1}{2}$	$1\frac{1}{4} \times \frac{1}{8}$	$1\frac{1}{4} \times 1\frac{1}{2}$
$5\frac{7}{16} - 6\frac{1}{2}$	$1\frac{1}{2} \times \frac{3}{4}$	$1\frac{1}{2} \times 1\frac{1}{2}$
$6\frac{7}{16} - 7\frac{1}{2}$	$1\frac{3}{4} \times \frac{1}{4}$	$1\frac{3}{4} \times 1\frac{1}{4}$
$7\frac{7}{16} - 9$	$2 \times \frac{3}{4}$	$2\frac{1}{2} \times 1\frac{1}{2}$
$9\frac{7}{16} - 11$	$2\frac{1}{2} \times \frac{1}{2}$	—
$11\frac{7}{16} - 13$	3×1	—

Bushing	Plain Bores Not Split
SH-STL	$\frac{1}{2}$
DS-STL	$\frac{1}{2}$
SK-STL	$\frac{1}{2}$
SF-STL	$1\frac{15}{16}$
E-STL	$\frac{7}{8} - 1\frac{15}{16}$
F-STL	$1 - 2\frac{7}{16} - 2\frac{15}{16}$
J-STL	$1\frac{7}{16} - 2\frac{15}{16}$
M-STL	$2 - 2\frac{15}{16}$
N-STL	$2\frac{7}{16} - 4\frac{15}{16}$

QD bushings made of stainless steel are available as made to order.

Inch Bore

Bushing	Bores	Keyway
JA	$\frac{3}{8} - \frac{1}{16}$	NO K.W.
	$\frac{1}{2} - 1$	STD
	$1\frac{1}{16} - 1\frac{1}{8}$	$\frac{1}{4} - \frac{1}{16}$
	$1\frac{7}{16}$	$\frac{1}{4} - \frac{1}{16}$
SH	$\frac{1}{2} - 1\frac{1}{8}$	STD
	$1\frac{1}{16} - 1\frac{1}{2}$	$\frac{3}{8} \times \frac{1}{16}$
	$1\frac{7}{16} - 1\frac{5}{8}$	$\frac{3}{8} - \frac{1}{16}$
	$1\frac{7}{16}$	NO K.W.
SDS	$\frac{1}{2} - 1\frac{1}{16}$	STD
	$1\frac{3}{4}$	$\frac{3}{8} \times \frac{1}{8}$
	$1\frac{7}{16}$	$\frac{1}{2} \times \frac{1}{8}$
	$1\frac{7}{8} - 1\frac{7}{16}$	$\frac{1}{2} \times \frac{1}{16}$
SD	2	NO K.W.
	$\frac{1}{2} - 1\frac{1}{16}$	STD
	$1\frac{1}{4}$	$\frac{3}{8} \times \frac{1}{8}$
	$1\frac{7}{16}$	$\frac{1}{2} \times \frac{1}{8}$
SK	$1\frac{1}{8}$	$\frac{1}{2} \times \frac{1}{16}$
	$1\frac{1}{8}$	$\frac{1}{2} \times \frac{1}{16}$
	$1\frac{7}{16}$	$\frac{1}{2} \times \frac{1}{16}$
	2	NO K.W.
SF	$\frac{1}{2} - 2\frac{1}{8}$	STD
	$2\frac{7}{16} - 2\frac{1}{4}$	$\frac{1}{2} \times \frac{1}{8}$
	$2\frac{7}{16} - 2\frac{1}{2}$	$\frac{3}{8} \times \frac{1}{8}$
	$2\frac{7}{16} - 2\frac{3}{4}$	$\frac{3}{8} \times \frac{1}{8}$
E	$2\frac{7}{16} - 2\frac{3}{4}$	$\frac{3}{8} \times \frac{1}{16}$
	$2\frac{7}{16} - 2\frac{7}{8}$	$\frac{3}{8} \times \frac{1}{16}$
	$2\frac{7}{16}$	$\frac{3}{8} \times \frac{1}{32}$
	$2\frac{7}{16}$	NO K.W.
F	$\frac{3}{8} - 2\frac{7}{8}$	STD
	$2\frac{7}{16} - 3\frac{1}{4}$	$\frac{3}{4} \times \frac{1}{8}$
	$3\frac{7}{8} - 3\frac{1}{2}$	$\frac{1}{4} \times \frac{1}{8}$
	$3\frac{7}{8}$	$\frac{1}{4} \times \frac{1}{8}$
J	$1 - 3\frac{7}{8}$	STD
	$3\frac{7}{8} - 3\frac{3}{4}$	$\frac{7}{8} \times \frac{3}{16}$
	$3\frac{7}{8} - 3\frac{1}{2}$	$1 \times \frac{1}{8}$
	4	NO K.W.
M	$1\frac{1}{4} - 3\frac{3}{4}$	STD
	$3\frac{7}{16} - 4\frac{1}{2}$	$1 \times \frac{1}{8}$
	$2 - 4\frac{1}{4}$	STD
	$4\frac{7}{16} - 5\frac{1}{2}$	$1\frac{1}{4} \times \frac{1}{4}$
N	$2\frac{7}{16} - 5$	STD
	$5\frac{7}{8} - 5\frac{1}{2}$	$1\frac{1}{4} \times \frac{1}{4}$
	$5\frac{7}{8} - 6$	$1\frac{1}{4} \times \frac{1}{4}$
	$5\frac{7}{8}$	STD
P	$2\frac{7}{16} - 5\frac{7}{16}$	STD
	$6 - 6\frac{1}{2}$	$1\frac{1}{2} \times \frac{1}{4}$
	$6\frac{7}{16} - 7$	$1\frac{1}{4} \times \frac{1}{8}$
	$6\frac{7}{16}$	STD
W	$4 - 7\frac{1}{2}$	STD
	$7\frac{7}{16} - 8\frac{1}{2}$	$2 \times \frac{1}{4}$
	4	STD
	$7\frac{7}{16}$	$2 \times \frac{1}{4}$

Keystock provided for nonstandard keyways

Inch Bore

Bushing	Bore MM	Key ★ WXT
SH	24.25	8 x 7
	28.30	8 x 7
SDS	32.35	10 x 8
	24.25	8 x 7
	28.30	8 x 7
	32.35	10 x 8
SD	38	12 x 8
	40.42	12 x 8
	24.25	8 x 7
	28.30	8 x 7
SK	32.35	10 x 8
	38	10 x 8
	40.42	12 x 8
	48.50	14 x 9
SF	55	16 x 10
	28.30	8 x 7
	32.35	10 x 8
	38	10 x 8
E	40.42	12 x 8
	48.50	14 x 9
	55	16 x 10
	60.65	18 x 11
F	70.75	20 x 12
	48.50	14 x 9
	55	16 x 10
	60.65	18 x 11
J	70.75	20 x 12
	70.75	20 x 12
	80.85	22 x 14
	90.95	25 x 14
N	100	28 x 16
	50	14 x 9
	55	16 x 10
	60.65	18 x 11

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